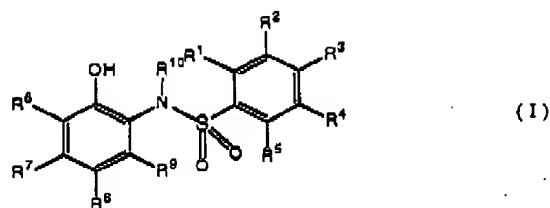


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at least one member selected from the electron-accepting compound of the general formula (I),



in which each of  $R^1$  to  $R^9$  respectively represents a hydrogen atom, a halogen atom, an alkyl group having 1 to 4 carbon atoms, an alkoxyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms, arbitrary two groups selected from  $R^1$  to  $R^5$  may bond to each other to form a ring, arbitrary two groups selected from  $R^6$  to  $R^9$  may bond to each other to form a ring, and  $R^{10}$  represents a hydrogen atom, an alkyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms, and N,N'-bis(2-hydroxyphenyl)-4,4'-biphenyldisulfonamide; and

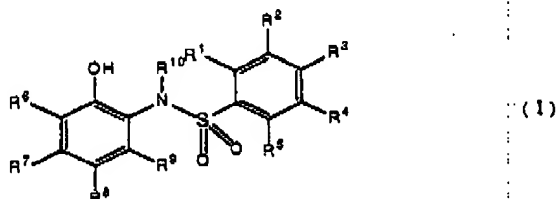
at least one electron-accepting compound selected from a diphenylmethane derivative, a benzoic acid derivative, a salicylic acid derivative and a urea derivative.

50. (New) The heat-sensitive recording material of claim 49, wherein the heat-sensitive recording layer contains a phosphoric ester derivative as an additive.

51. (New) A heat-sensitive recording material having an undercoat layer containing a pigment and an adhesive as main components and a heat-sensitive recording layer on a substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound

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which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, or the heat-sensitive recording material optionally further having at least one protective layer on the heat-sensitive recording layer, wherein said heat-sensitive recording layer contains a benzenesulfonamide derivative of the general formula (I),



in which each of  $R^1$  to  $R^9$  respectively represents a hydrogen atom, a halogen atom, an alkyl group having 1 to 4 carbon atoms, an alkoxy group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms, arbitrary two groups selected from  $R^1$  to  $R^5$  may bond to each other to form a ring, arbitrary two groups selected from  $R^6$  to  $R^9$  may bond to each other to form a ring, and  $R^{10}$  represents a hydrogen atom, an alkyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms; and

at least one electron-accepting compound selected from a diphenylmethane derivative, a benzoic acid derivative, a salicylic acid derivative, a diphenylsulfone derivative and a urea derivative.

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52. (New) The heat-sensitive recording material of claim 51, wherein the heat-sensitive recording layer contains a phosphoric ester derivative as an additive.

53. (New) The heat-sensitive recording material of claim 51, wherein the pigment contained in the undercoat layer is an oil-absorbing pigment which shows an oil absorption of 70 to 800 ml/100 g when measured according to JIS-K-5101 or organic hollow particles.

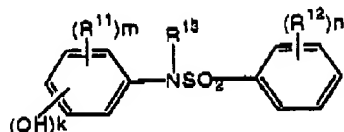
54. (New) The heat-sensitive recording material of claim 51, wherein the protective layer contains at least one selected from an acetoacetyl-modified polyvinyl alcohol, a carboxy-modified polyvinyl alcohol, a diacetone-modified polyvinyl alcohol or a silicon-modified polyvinyl alcohol, and a pigment, as main components.

55. (New) The heat-sensitive recording material of claim 51, wherein the heat-sensitive recording layer, the protective layer or both contain a benzotriazole-containing ultraviolet absorbent.

56. (New) A heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, wherein said heat-sensitive recording layer contains two members selected from benzenesulfonamide derivatives of the general formula (II),

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(II)

wherein each of  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms,  $n$  represents an integer of 0 to 5,  $m$  represents an integer of 0 to 4 and  $k$  represents 1 or 2, and mixing weight ratio of two members of the benzenesulfonamide derivatives is from 1:9 to 9:1.

57. (New) The heat-sensitive recording material of claim 56, wherein the heat-sensitive recording layer contains a mixture prepared by mixing two members selected from benzenesulfonamide derivatives of the general formula (II) on a molecular level.

58. (New) The heat-sensitive recording material of claim 56, wherein the benzenesulfonamide derivatives are a combination of N-(4-hydroxyphenyl)-p-toluenesulfonamide and N-(2-hydroxyphenyl)-p-toluenesulfonamide.

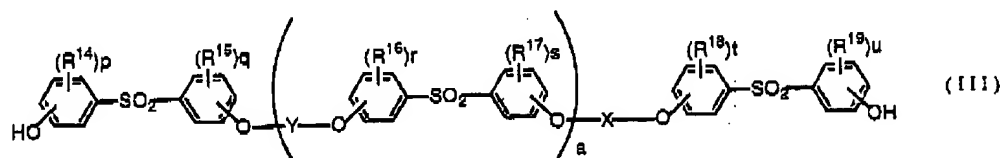
59. (New) The heat-sensitive recording material of claim 56, wherein the heat-sensitive recording layer contains a phosphoric ester derivative as an additive.

60. (New) A heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, wherein said

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heat-sensitive recording layer contains a benzenesulfonamide derivative and a diphenylsulfonamide derivative.

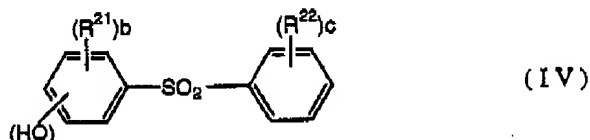
said diphenylsulfone derivative is a compound of the general formula (III),



wherein X and Y may be the same or different, each represents a linear or branched divalent hydrocarbon group which has 1 to 12 carbon atoms and may have a saturated or unsaturated ether bond, or a group represented by



in which R<sup>20</sup> is a methylene group or an ethylene group and T is a hydrogen or an alkyl group having 1 to 4 carbon atoms, each of R<sup>14</sup> to R<sup>19</sup> independently represents a halogen atom, an alkyl group or an alkenyl group, each of p, q, r, s, t and u is an integer of 0 to 4, respectively, provided that when they are 2 or more, those represented by any one of R<sup>14</sup> to R<sup>19</sup> may be the same or different, respectively, and a represents an integer of 1 to 10, or a compound of the general formula (IV),

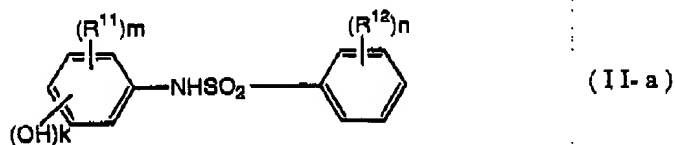


wherein each of R<sup>21</sup> and R<sup>22</sup> independently represents a halogen atom, a hydroxyl group, an alkyl group,

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an alkenyl group, an aralkyl group, an aryl group, an alkoxyl group or a phenylsulfonyl group, b represents an integer of 0 to 4 and c represents an integer of 0 to 5,

said the benzenesulfonamide derivative is a compound of the general formula (II-a),



wherein each of  $R^{11}$  and  $R^{12}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms, n represents an integer of 0 to 5, m represents an integer of 0 to 4 and k represents 1 or 2.

61. (New) The heat-sensitive recording material of claim 60, wherein the benzenesulfonamide derivative and the diphenylsulfone derivative are contained in a weight ratio of from 9:1 to 3:7.

62. (New) The heat-sensitive recording material of claim 60, wherein the heat-sensitive recording layer contains, as an additive, a hydroxybenzoic acid derivative of the general formula (V),

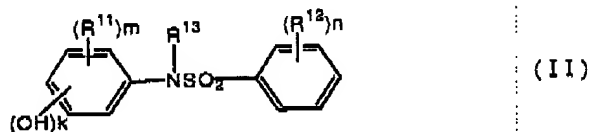


wherein Z is an oxygen atom or -NH group,  $R^{23}$  is an alkyl group, an alkenyl group, aralkyl group or an aryl group, and d represents an integer of 1 to 4.

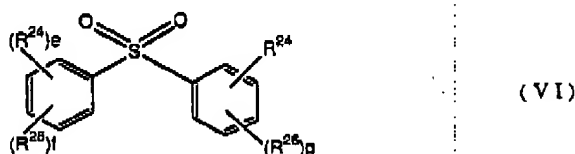
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63. (New) The heat-sensitive recording material of claim 60, wherein the heat-sensitive recording layer contains a phosphoric ester derivative as an additive.

64. (New) The heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, wherein the heat-sensitive recording layer contains at least one member selected from benzenesulfonamide derivatives of the general formula (II),

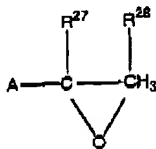


wherein each of  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxy group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms,  $n$  represents an integer of 0 to 5,  $m$  represents an integer of 0 to 4 and  $k$  represents 1 or 2, and also contains at least one member selected from diphenylsulfone derivatives of the general formula (VI),



wherein  $R^{24}$  is a group

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in which A represents  $-(CH_2)_h-$ ,  $-O(CH_2)_i-$  or

$-O(CH_2)_jO(CH_2)_v-$ , each of  $R^{27}$  and  $R^{28}$  respectively represents a hydrogen atom

or an alkyl group having 1 to 6 carbon atoms, each of h and i represents an integer of 0 to

5, and each of j and v. represents an integer of 1 to 5, each of  $R^{25}$  and  $R^{26}$  respectively

represents a halogen atom, an alkyl group having 1 to 6 carbon atoms, an alkoxyl group

having 1 to 6 carbon atoms or a benzyloxy group which may have a substituent, e

represents an integer of 0 or 1, f represents an integer of 0 to 5 and g represents an integer

of 0 to 4.

65. (New) The heat-sensitive recording material of claim 64, wherein the benzenesulfonamide derivative(s) is/are N-(4-hydroxyphenyl)-p-toluenesulfonamide and/or N-(2-hydroxyphenyl)-p-toluenesulfonamide.

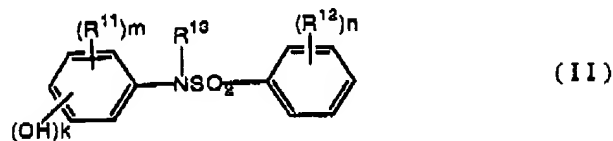
66. (New) The heat-sensitive recording material of claim 64, wherein the diphenylsulfone derivative is 4-benzyloxy-4'-(2-methylglycidyloxy)diphenylsulfone.

67. A heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, wherein said heat-sensitive



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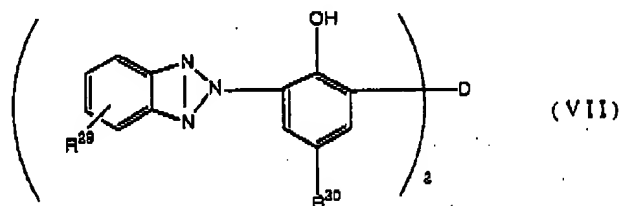
recording layer contains at least one member selected from the benzenesulfonamide derivatives of the general formula (II),



wherein each of  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms,  $n$  represents an integer of 0 to 5,  $m$  represents an integer of 0 to 4 and  $k$  represents 1 or 2, and also contains an ultraviolet absorbent.

68. (New) The heat-sensitive recording material of claim 67, wherein the ultraviolet absorbent is a benzotriazole derivative.

69. (New) The heat-sensitive recording material of claim 67, wherein the ultraviolet absorbent is a dimer of a benzotriazole derivative of the general formula (VII),



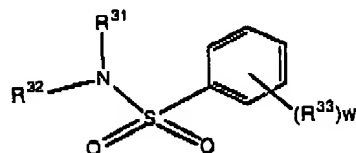
wherein  $R^{29}$  represents a hydrogen atom, a halogen atom, an alkyl group, an alkoxyl group, an aryl group or an aryloxy group,  $R^{30}$  is an alkyl group having 1 to 18 carbon atoms, and  $D$  is an alkylidene group having 1 to 8 carbon atoms.

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70. (New) The heat-sensitive recording material of claim 67, wherein the benzenesulfonamide derivative is N-(2-hydroxyphenyl)-p-toluenesulfonamide or N-(4-hydroxyphenyl)-p-toluenesulfonamide.

71. (New) The heat-sensitive recording material of claim 67, wherein the heat-sensitive recording layer contains a compound of the general formula (VIII),



(VIII)

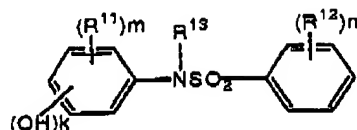
wherein each of  $R^{31}$  and  $R^{32}$  respectively represents a hydrogen atom, an alkyl group, an aralkyl group or an aryl group, respectively,  $R^{33}$  represents an alkyl group, an alkoxy group, an alkenyl group, an aralkyl group or an aryl group, and  $w$  represents an integer of 0 to 5.

72. (New) The heat-sensitive recording material of claim 67, wherein the heat-sensitive recording layer contains a phosphoric ester derivative as an additive.

73. (New) A heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, wherein said heat-sensitive recording layer contains at least one member selected from the benzenesulfonamide derivatives of the general formula (II),

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(II)

wherein each of  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxy group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms,

$n$  represents an integer of 0 to 5,  $m$  represents an integer of 0 to 4 and  $k$  represents 1 or 2, and contains an aromatic isocyanate compound.

74. (New) The heat-sensitive recording material of claim 73, wherein the heat-sensitive recording layer contains an imino compound.

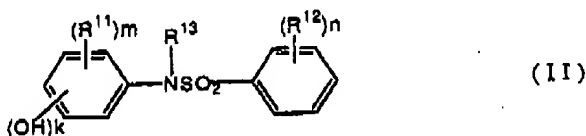
75. (New) The heat-sensitive recording material of claim 73, wherein the heat-sensitive recording layer contains at least two benzenesulfonamide derivatives of the general formula (II).

76. (New) The heat-sensitive recording material of claim 73, wherein N-(4-hydroxyphenyl)-p-toluenesulfonamide is contained or N-(4-hydroxyphenyl)-p-toluenesulfonamide and N-(2-hydroxyphenyl)-p-toluenesulfonamide are contained as benzenesulfonamide derivatives.

77. (New) A heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and an electron-accepting compound which reacts with the electron-donating dye precursor

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under heat to cause said electron-donating dye precursor to form a color, wherein said substrate contains a recycled paper pulp, and a benzenesulfonamide derivative of the general formula (II),



wherein each of  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxy group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms,  $n$  represents an integer of 0 to 5,  $m$  represents an integer of 0 to 4 and  $k$  represents 1 or 2, is used as the electron-accepting compound.

78. (New) The heat-sensitive recording material of claim 77, wherein at least two benzenesulfonamide derivatives are used in combination.

79. (New) The heat-sensitive recording material of claim 78, wherein the benzenesulfonamide derivative(s) is/are N-(4-hydroxyphenyl)-p-toluenesulfonamide or a combination of N-(4-hydroxyphenyl)-p-toluenesulfonamide and N-(2-hydroxyphenyl)-p-toluenesulfonamide.

80. (New) The heat-sensitive recording material of claim 77, wherein the heat-sensitive recording layer contains a phosphoric ester derivative as an additive.

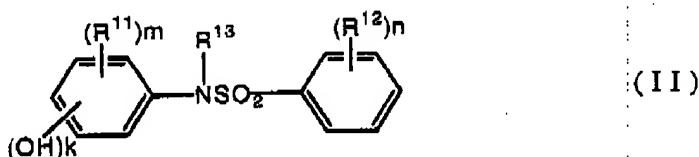
81. (New) A heat-sensitive recording material having a substrate and a heat-sensitive recording layer formed on the substrate, the heat-sensitive recording layer containing an electron-donating normally colorless or slightly colored dye precursor and

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an electron-accepting compound which reacts with the electron-donating dye precursor under heat to cause said electron-donating dye precursor to form a color, wherein said substrate contains a non-wood pulp and at least one selected from a benzenesulfonamide derivative, a diphenylsulfonamide derivative, an benzoic acid derivative or a diphenylmethane derivative is used as the electron-accepting compound.

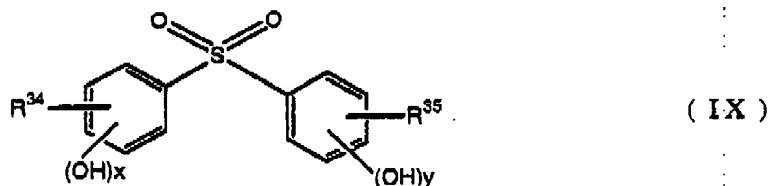
82. (New) The heat-sensitive recording material of claim 81, wherein the substrate has a non-wood pulp content of at least 10 % by weight.

83. (New) The heat-sensitive recording material of claim 81, wherein the benzenesulfonamide derivative is a compound of the general formula (II),



wherein each of  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  respectively represents an alkyl group having 1 to 4 carbon atoms, an alkoxyl group having 1 to 4 carbon atoms, an alkenyl group having 2 to 4 carbon atoms, an aralkyl group having 7 to 10 carbon atoms or an aryl group having 6 to 14 carbon atoms,  $n$  represents an integer of 0 to 5,  $m$  represents an integer of 0 to 4 and  $k$  represents 1 or 2.

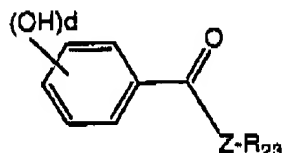
84. (New) The heat-sensitive recording material of claim 81, wherein the diphenylsulfone derivative is a compound of the general formula (IX),



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wherein each of  $R^{34}$  and  $R^{35}$  respectively represents a hydrogen atom, a halogen atom, an alkyl group, an alkoxyl group, an alkenyl group, an aralkyl group, an aryl group, an alkenyloxy group, an aralkyloxy group or an aryloxy group,  $x$  represents an integer of 1 to 3, and  $y$  represents an integer of 0 to 2.

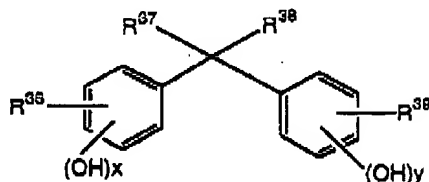
85. (New) The heat-sensitive recording material of claim 81, wherein the benzoic acid derivative is a compound of the general formula (V),



(V)

wherein  $Z$  is an oxygen atom or  $-NH$  group,  $R^{23}$  is an alkyl group, an alkenyl group, aralkyl group or an aryl group, and  $d$  represents an integer of 1 to 4.

86. (New) The heat-sensitive recording material of claim 81, wherein the diphenylmethane derivative is a compound of the general formula (X),



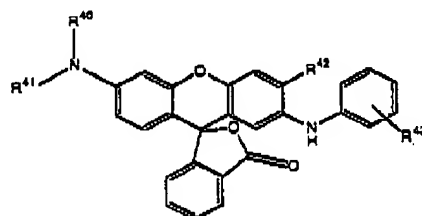
(X)

wherein each  $R^{36}$  to  $R^{39}$  respectively represents a hydrogen atom, a halogen atom, an alkyl group, an alkoxyl group, an alkenyl group, an aralkyl group, an aryl group, an alkenyloxy group, an aralkyloxy group, an aryloxy group or an alkoxycarbonylalkyl group,  $R^{37}$  and  $R^{38}$  may bond to each other to form a ring,  $x$  represents an integer of 1 to 3, and  $y$  represents an integer of 0 to 2.

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87. (New) The heat-sensitive recording material of claim 81, wherein the dye precursor is a xanthene compound of the general formula (XI),



( XI )

wherein each of  $R^{40}$  and  $R^{41}$  respectively represents an alkyl group, an aryl group or aralkyl group and may bond to each other to form a ring,  $R^{42}$  represents a hydrogen atom, a halogen atom or an alkyl group, and  $R^{43}$  represents a hydrogen atom, a halogen atom, an alkyl group or a halogenated alkyl group.